



## 55HT Series Thermostats for Heat Tracing and Freeze Protection Applications in Ordinary Locations

### Type E55HT

# UE

UNITED ELECTRIC  
CONTROLS

## Installation and Maintenance Instructions

Please read all instructional literature carefully and thoroughly before starting. Refer to the final page for the listing of Recommended Practices, Liabilities and Warranties.

### GENERAL

55 HT Series Thermostats are designed to control heat tracing and freeze protection circuits. Temperature variations are sensed by a liquid filled sensing bulb which hydraulically transmits to a diaphragm which either actuates or deactuates a snap-acting switch at a predetermined set point.

**⚠** MAXIMUM TEMPERATURE IS THE HIGHEST TEMPERATURE TO WHICH A SENSING ELEMENT MAY BE OCCASIONALLY SUBJECTED WITHOUT ADVERSELY AFFECTING SET POINT CALIBRATION AND REPEATABILITY. MAXIMUM TEMPERATURE LIMITS STATED IN LITERATURE MUST NEVER BE EXCEEDED, EVEN BY SURGES IN THE SYSTEM. OCCASIONAL OPERATION OF UNIT UP TO MAX. TEMPERATURE IS ACCEPTABLE (E.G. START-UP, TESTING). CONTINUOUS OPERATION SHOULD BE RESTRICTED TO THE DESIGNATED ADJUSTABLE RANGE.

## Part I - Installation

### Tools Needed

Flathead screwdriver

### MOUNTING

**⚠** INSTALL UNIT WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. ORIENT UNIT SO THAT MOISTURE IS PREVENTED FROM ENTERING THE ENCLOSURE.

Do not mount unit in ambient temperatures exceeding product specifications. 55 Series Thermostats can be mounted in any position.

For remote sensing thermostats, mount the unit via the (2) 3/16" screw clearance holes on the enclosure (See Dimensions on back page.) Locate the bulb and 6" of capillary in the area that is exposed to the coldest temperature. Be sure to locate the bulb so that it will not be exposed to temperatures beyond sensor exposure limits.

Avoid bending or coiling the capillary tube smaller than 1/2" radius. Exercise caution when making bends near the capillary ends.

For ambient sensing thermostats, locate the unit in area that is exposed to coldest temperature.

### WIRING

**⚠** DISCONNECT ALL SUPPLY CIRCUITS BEFORE WIRING UNIT. ELECTRICAL RATINGS STATED IN LITERATURE AND NAMEPLATES MUST NOT BE EXCEEDED. OVERLOAD ON A SWITCH CAN CAUSE FAILURE ON THE FIRST CYCLE. WIRE UNITS ACCORDING TO NATIONAL AND LOCAL ELECTRICAL CODES. RECOMMENDED WIRE SIZE IS 14 AWG.

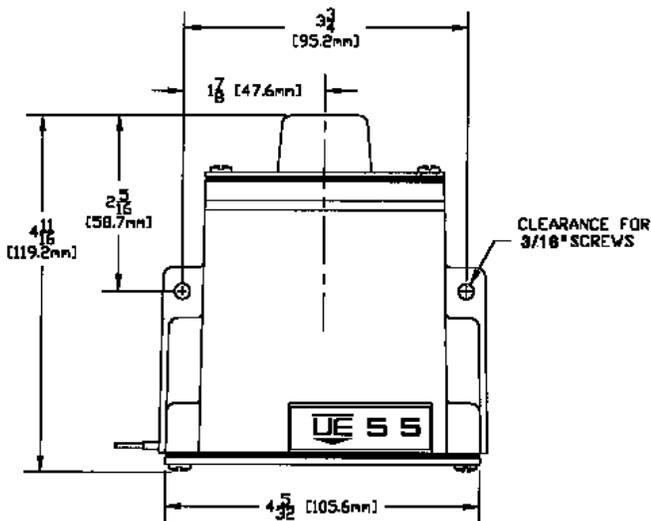
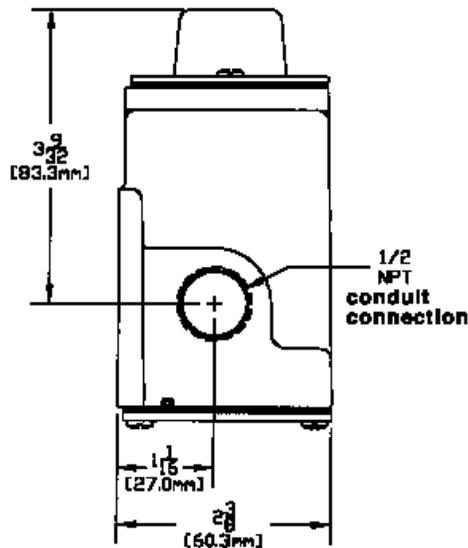
Remove the four screws retaining the cover and cover gasket.

Connect conduit to the 1/2" NPT connection located on the side of the enclosure. Wire directly to the switch terminals according to local and national electrical codes. The three switch terminals are clearly labeled "common", "norm open", and "norm closed".

### Start-Up Process

Turn dial and knob to the desired temperature setting. Thermostat is ready for operation.

## Dimensions



## RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and max temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to proof pressure or max temperature is acceptable on a limited basis (i.e. start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at proof pressure or maximum temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point can not result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. Orient unit so that moisture does not enter the enclosure via the electrical connection.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- For all applications, a factory set unit should be tested before use.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Use only factory authorized replacement parts and procedures.
- Do not mount unit in ambient temp. exceeding published limits.
- For remote mounted temperature units, capillary lengths beyond 10 feet can increase chance of error, and may require re-calibration of set point and indication.

## LIMITED WARRANTY

UE warrants that the product thereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by UE (F.O.B. UE); provided, however, that this warranty applies only to equipment found to be so defective within a period of 12 months after installation by buyer but not to exceed 18 months after delivery by the seller. **Except for the limited warranty of repair and replacement stated above, UE disclaims all warranties whatsoever with respect to the product, including all implied warranties of merchantability or fitness for any particular purpose.**

## LIABILITY LIMITATION

The sole and exclusive remedy of buyer for any liability or seller for any claim, including incurred in connection with (I) breach of any warranty whatsoever expressed or implied, (II) a breach of contract, (III) a negligent act or acts (or negligent failure to act) committed by seller, or (IV) an act for which strict liability will be imputed to seller, is limited to the limited warranty or repair and replacement stated herein. **In no event shall the seller be liable for any special, indirect, consequential or other damages of a like general nature, including, without limitation, loss of profits or production, or loss or expenses of any nature incurred by any third party.**



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